

Bright/Peeled Bars

Product	Range	Tolerance
Peeled Rounds	20 – 80 mm Dia 80 – 290 mm Dia	h11/k11 h14/k14
Peeled & Reeled Rounds	18 -75 mm Dia	h11/k11
Turned Rounds (Outsourced)	280 – 400 mm Dia	+ 2.00 / -0.00
Centerless Ground Bars (Outsourced)	18 – 50 mm Dia	h9

Note: h9, h11, h14 are negative tolerances, while k11 & k14 are positive tolerances.

Centerless Ground Bars

Normal Size		Permissible Tolerance	
Above (mm)	Upto and Including (mm)	h9 (mm)	Ovality (mm)
18	30	-0.052	-0.026 Max
30	50	-0.062	-0.031 Max

Turned Bars

280 to 400 mm Dia : + 2.00 mm/ Nil