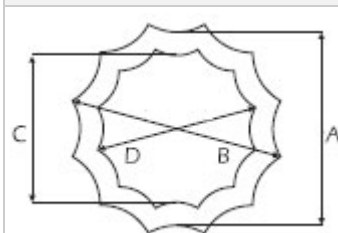


Cast Products

Product	Range	Other Details											
Concast Blooms	160 × 145 mm 200 × 180 mm 200 × 250 mm 220 × 260 mm	Bloom Size	Ingot Route Products with 4 : 1 Minimum Reduction Ratio										
		160 × 145 200 × 180 200 × 250 220 × 260	<table border="1"> <thead> <tr> <th colspan="2">Maximum Size (mm)</th> </tr> <tr> <th>Round Section</th> <th>Square Section</th> </tr> </thead> <tbody> <tr> <td>63</td> <td>55</td> </tr> <tr> <td>70</td> <td>60</td> </tr> <tr> <td>85</td> <td>75</td> </tr> <tr> <td>100</td> <td>90</td> </tr> </tbody> </table>	Maximum Size (mm)		Round Section	Square Section	63	55	70	60	85	75
Maximum Size (mm)													
Round Section	Square Section												
63	55												
70	60												
85	75												
100	90												
Bloom Poured Ingots	3 T Square and Corrugated 4.8 T Square 6 T Polygonal 9 T Polygonal (Actual Weight – 10 to 10.5 T) 13 T Polygonal (Actual Weight – 10 to 10.5 T) 500 Dia (Round Ingot)	Ingot Type	Ingot Route Products with 4 : 1 Minimum Reduction Ratio										
		3 T Square 6 T Polygonal 9 T Polygonal	<table border="1"> <thead> <tr> <th colspan="2">Maximum Size (mm)</th> </tr> <tr> <th>Round Section</th> <th>Square Section</th> </tr> </thead> <tbody> <tr> <td>240</td> <td>215</td> </tr> <tr> <td>360</td> <td>320</td> </tr> </tbody> </table>	Maximum Size (mm)		Round Section	Square Section	240	215	360	320		
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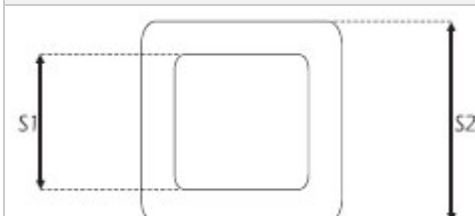
Indicative Cross Sectional View For Bottom Poured Ingots (Dimensions In mm)

12 Face Polygonal Ingot



	6T	9T	13T	5.9T
A	810	977	1115	500mm Round Ingot
B	870	1066	1217	
C	700	804	904	
D	750	878	987	
Height	1620	1860	2020	3810

Square Ingot



	3 T	4.8 T
S1	435	770S2
S2	526	616
Height	1955	2013

A – Trough to Trough Diameter at Top	S1 – Dimension of side at bottom
B – Crest to Crest Diameter at Top	S2 – Dimension of side at top
C - Trough to Trough Diameter at Bottom	
D – Crest to Crest Diameter at Bottom	