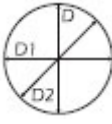
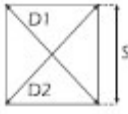



## Forged Products

Section	Range	Tolerance	Indicative Sketch
Round Bars	140 to 400 mm Dia In 5 mm increments	+ 8 mm/ - NIL Ovality: 4mm Max	 <p>D = Nominal Dia D1=Max. Dia. At a given c/s D2=Min. Dia. At the same c/s D1 – D2 =Ovality(Out of Round)</p>
Square Bars	140 to 355 mm Dia In 5 mm increments	+ 15 mm /- NIL Out of Square: 7.5 mm Max	 <p>S= Length of Side D1,D2= Length Across Diagonal Corners D1 – D2 =Out of Square</p>
Rectangular slabs	Width – 140 to 355 mm Thickness – 140 to 355 mm (Limited to Max. c/s area of 126025 sq.mm)	+ 15 mm /- NIL Out of Square: 7.5 mm Max	 <p>W= Width. T = Thickness D1,D2= Length Across Diagonal Corners D1 – D2 =Out of Square</p>